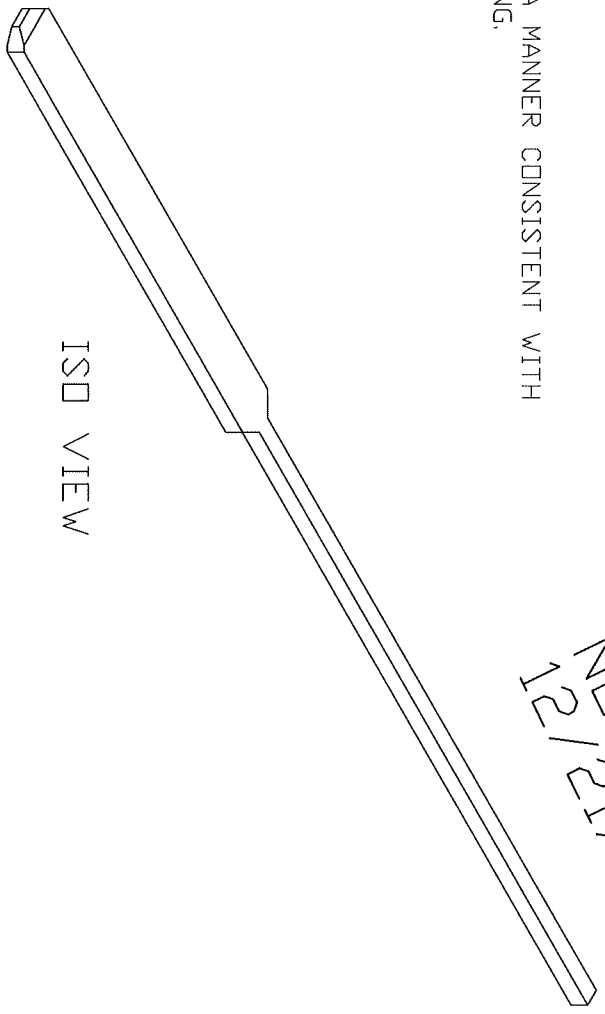


**NOTES: UNLESS OTHERWISE SPECIFIED...**

1. INTERPRET DRAWING PER ANSI Y14.5M-1994.
2. MATERIAL: BeCu PER ASTM B196-88 (BeCu 173 TD04). HEAT TREAT (DUCTILE) 700°-725°F FOR 3 HOURS ± 10 MINUTES BEFORE PLATING.
3. FINISH: .00005 THICK MINIMUM GOLD PER MIL-G-45204, TYPE II, GRADE C, CLASS 1 OVER .00003-.00010 THICK SULFAMATE NICKEL PER QQ-N-290, CLASS 2, OVER .000015 THICK MINIMUM COPPER PER MIL-C-14550.
4. DIMENSIONS SHOWN ARE AFTER PLATING.
5. ALL DIAMETERS ON A COMMON CENTERLINE ARE TO HAVE A TIR OF .005 MAX.
6. REMOVE BURRS AND BREAK SHARP EDGES .015 MAX.
7. CONTACT SHALL MEET THE SOLDERABILITY REQUIREMENTS OF MIL-STD-202 METHOD D 208.
8. CONTACTS SHALL BE PACKAGED IN A MANNER CONSISTENT WITH PREVENTING DAMAGE DURING SHIPPING.



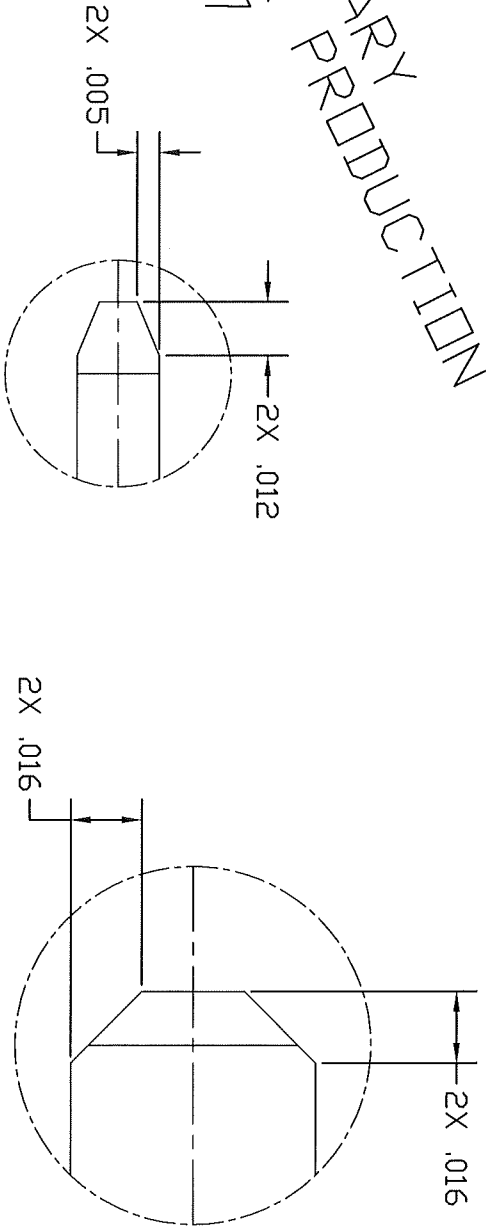
ISD VIEW

PRELIMINARY PRODUCTION  
 NOT FOR  
 12/21/17

REVISION HISTORY		
REV	DESCRIPTION	DATE

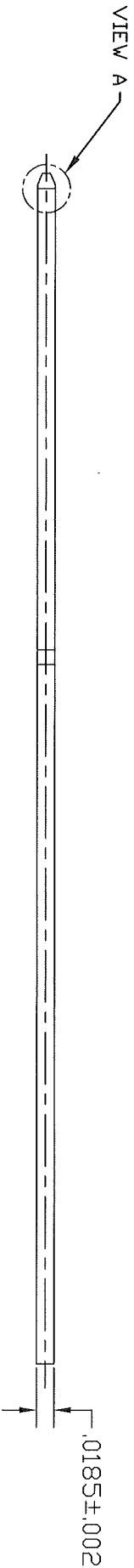
DRAWN: R. VEGH	DATE: 12/21/17	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		<b>CHANDLER    FilConn    ARIZONA</b>  BLADE CONTACT .0550X.0185 BLADE/PC TAIL	
CHECKED:	DATE:	DECIMALS	ANGLES	FSCM: 3LSN9	DWG NUMBER: 30-BL55-001
QUALITY:	DATE:	.XXX ± .003	± 1°	SHEET: 1	DATASET: 30-BL55-001 SH01.DWG
APPROVED:	DATE:	.XX ± .005		SCALE: N.T.S.	SIZE: A
		.X ± .010			PAGE: 1 OF 2

PRELIMINARY PRODUCTION  
 NOT FOR PRODUCTION  
 12/21/17

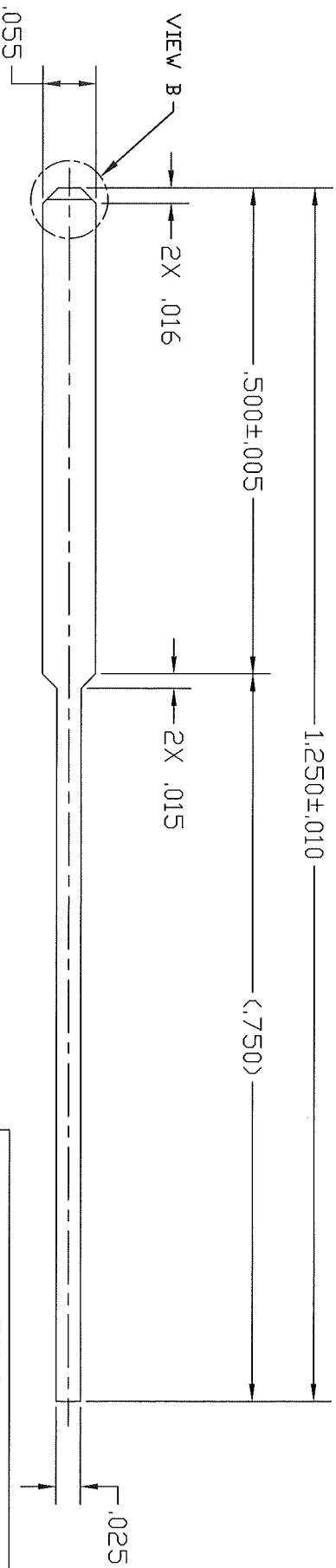


VIEW A

VIEW B



VIEW A



VIEW B

<b>CHANDLER</b>		<b>FILConn</b>		<b>ARIZONA</b>	
BLADE CONTACT .0550X.0185 BLADE/PC TAIL					
FSC#	DWG NUMBER	SIZE	REV		
3LSN9	30-BL55-001	A			
SHEET#	DATASET	PAGE	OF		
1	30-BL55-001 SH01.DWG	2	2		