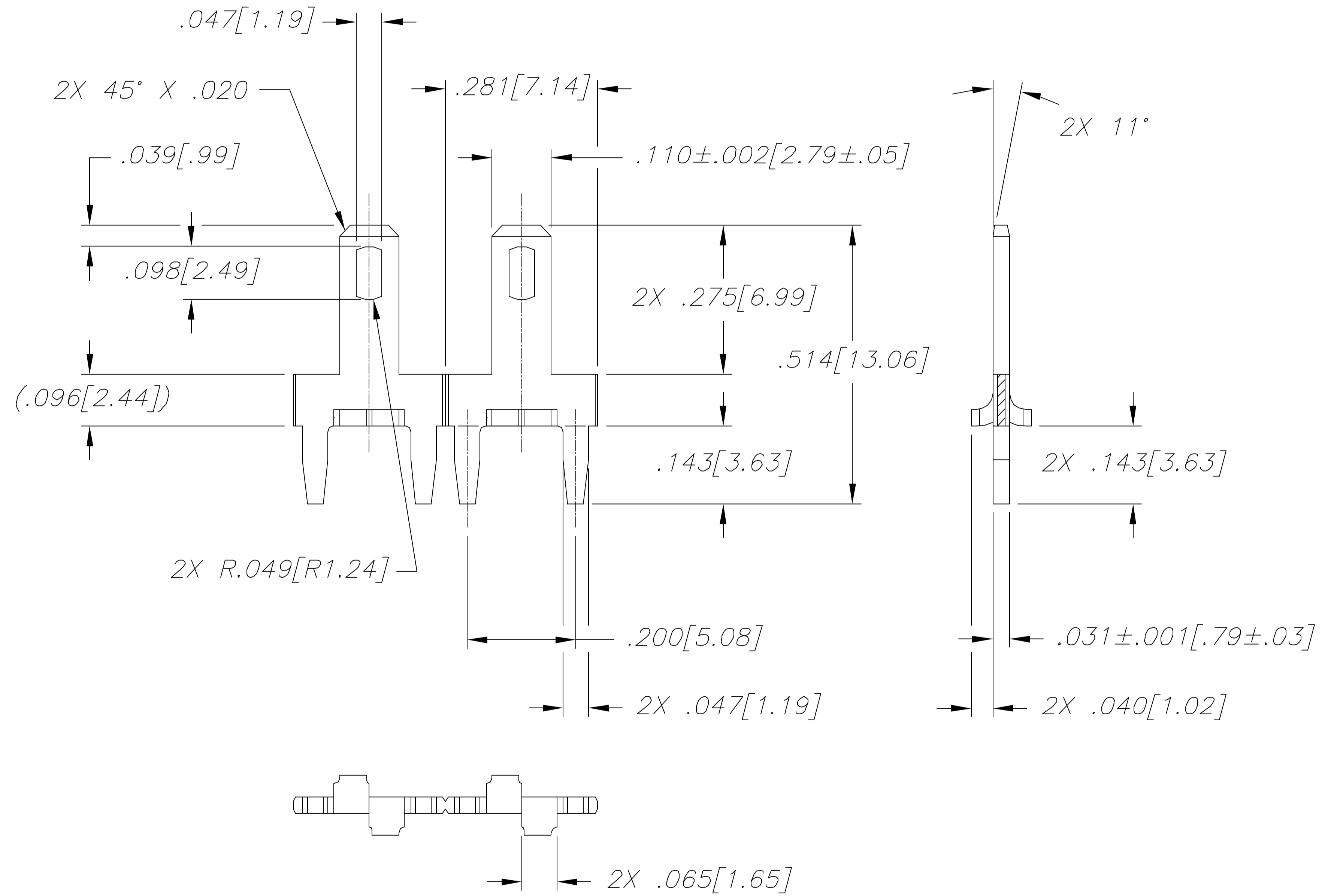


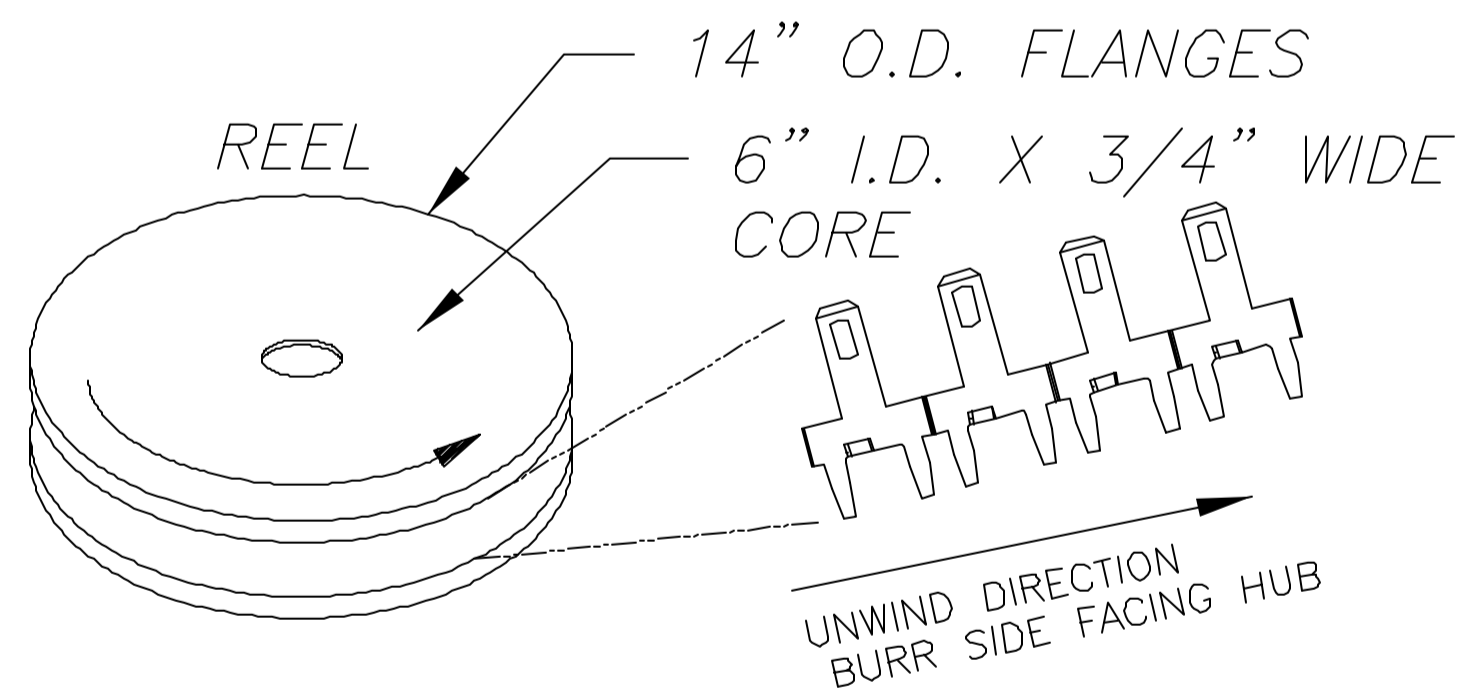
NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1) ALL DIMENSIONS APPLY AFTER PLATING.
- 2) 28-115-00 TO BE SUPPLIED ON A CONTINUOUS REEL AS SHOWN IN WINDING INSTRUCTIONS; ONE BREAK AND NO SPLICES ALLOWED WITHIN A REEL; QUANTITY OF PARTS MUST BE LABELED ON EACH REEL.
- 3) RECOMMENDED DRILLED HOLE SIZE:  $\phi.055 \pm .001$ ; WITH 1 oz. COPPER PLATING:  $\phi.051 \pm .002$ ; TIN FINISHED HOLE SIZE:  $\phi.050 \pm .002$
- 4) PARTS MUST PASS SOLDER SPEC 090-00005
5. THIS PART OR ASSEMBLY MUST BE COMPLIANT WITH THE EUROPEAN UNION DIRECTIVE 2002/95/EC (ROHS DIRECTIVE; 27 JANUARY 2003), AS AMENDED, AT THE TIME OF ANY ORDER.

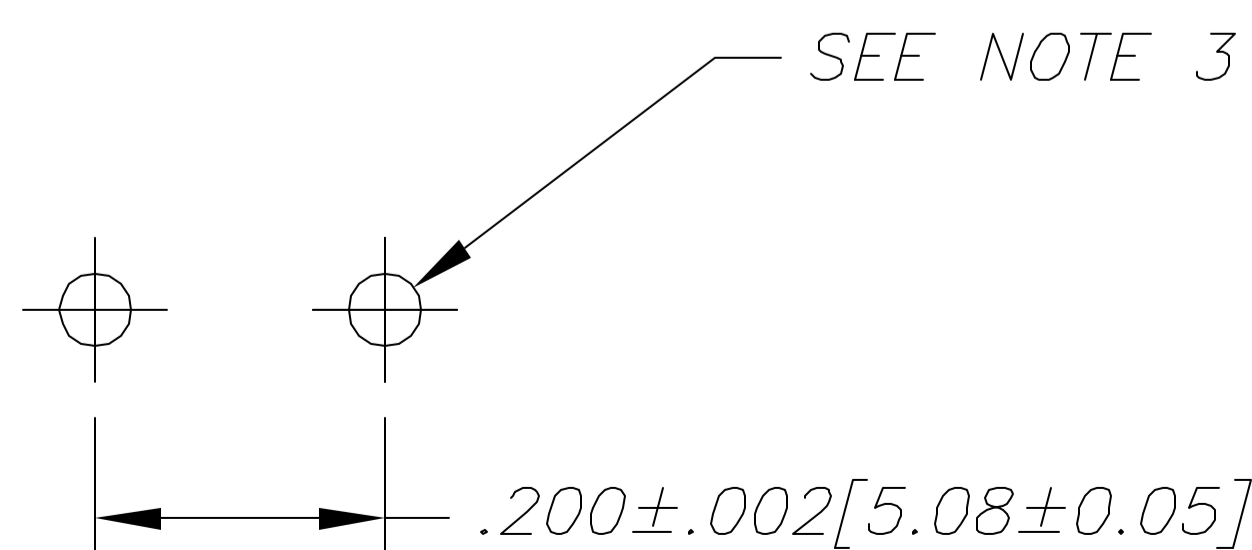
REV	ECN NO.	REVISION DESCRIPTION	APPD/DATE
A	13509	NOTE 2 WAS 7,500 ON REEL	B.O. 12-29-99
B	13906	NOTE 2 WAS "...QUANTITY OF PARTS PER REEL: 10,000" T.O.C. 5-1-00	B.O. 4-28-00
C	18514	FINISH WAS TIN/LEAD OVER NICKEL UPDATED COMPANY LOGO IN TITLE ADDED NOTE 5 NOTE 3 WAS TIN/LEAD	4/25/06 D.L.



WINDING INSTRUCTIONS:



RECOMMENDED PCB HOLE PATTERN



PART NUM	COMMENTS
28-115-01	INDIVIDUAL BULK
28-115-00	CONTINUOUS REEL

MATERIAL:  
C26000, BRASS,  
1/2 HARD

FINISH:  
160 MICRO INCH TIN OVER  
80 MICRO INCH NICKEL

THIRD ANGLE PROJECTION	DRAWN J. CORY 8/16/99	DATE
VENDOR MUST OBTAIN WRITTEN APPROVAL FROM SIEBE APPLIANCE CONTROLS, ENGINEERING, PRIOR TO MAKING CHANGES IN MANUFACTURING PROCESSES, MATERIALS OR TOOLING.	CHK'D RON T 9/9/99	
UNLESS OTHERWISE SPECIFIED: DIMENSIONING & TOLERANCING ARE IN INCHES OR MILLIMETERS AND PER ANSI Y-14.5	D/ENGR RON T 9/9/99	
TOLERANCES	APP'D BY G. MOMBER 9/9/99	
DECIMAL .XX = $\pm .01$ .XXX = $\pm .005$		
METRIC X.X = $\pm 0.25$ X.XX = $\pm 0.13$		
ANGULAR $\pm .2^\circ$		
DO NOT SCALE DRAWING	REL'D ON ECN NO. 13143	
FIRST USED ON 100-00840-00	RELEASE DATE 9-15-99	SIZE B
PROJECT NO. 9534	DWG LEVEL	DRAWING NO. 028-00115
	FILE NAME TM0115XX.DWG	REV. C
		SCALE: NO SCALE
		SHEET   OF

invensys® Controls  
191 East North Avenue  
Carol Stream, Illinois  
60188-2000 U.S.A.

THIS PRINT CONTAINS CONFIDENTIAL INFORMATION WHICH IS THE PROPERTY OF SIEBE APPLIANCE CONTROLS, BY ACCEPTING THIS INFORMATION THE BORROWER AGREES THAT IT WILL NOT BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS LOANED.

TITLE  
VERTICAL TERMINAL